



2017

# TREASURE CELLARS PINOT NOIR

Whole Cluster Fermentation | Aged 18mo French Oak | 82 Cases Produced | 14.4% ALC

## *Description:*

### **100% Pinot Noir, Kaufman Sunnyslope Vineyard, Sonoma Mountain**

*A pristine five-acre vineyard that sits among the slopes on the cooler north side of Sonoma Mountain, creating a perfect site for Pinot Noir. This legendary Dijon Clone has offered up a jewel of a wine that we are proud to share with you.*

*This single vineyard wine opens with aromas of sandalwood, cassis and red fruit that entice the senses. Interwoven flavors on the palate showcase dark cherry and strawberry rhubarb, with savory undertones of mushroom and spice. Structure tannins lead to an elegant and balanced finish to be enjoyed now and over the next few years.*

